

Date: Friday, 16/01/2009 10:00:38 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MESH (LID)
Job Number	: 44868		
Estimate Number	: 13660		
P.O. Number	:	Part Number	: D38323
This Issue	: 16/01/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3832 REV A
First Issue	: / /	Project Number	: N/A
Previous Run	: 44013	Drawing Revision	: A
	Type	Material	:
	: LARGE FAB ASSY	Due Date	: 23/01/2009
Written By	:	Qty:	3 Um: Each
Checked & Approved By	JUD 09.01.16		
Comment	: Est Rev:A 08-12-01 new issue DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304EX07516F	Expanded Metal Flat SS
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Comment: Qty.: 12.5335 sf(s)/Unit Total : 37.6006 sf(s)

Expanded Metal Flat SS

batch:

M110334 (26.0670)

M110292 (12.5374)

SAD 09-01-20

2.0	SHEAR	SHEAR
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**Comment:** SHEAR

1- shear mesh to size as per dwg D3832

SAD 09-01-20 (3)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

Sortback (3)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: WA

SAD 09-01-20 (3)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

09/01/21 A

Job Completion



h 09.01.20

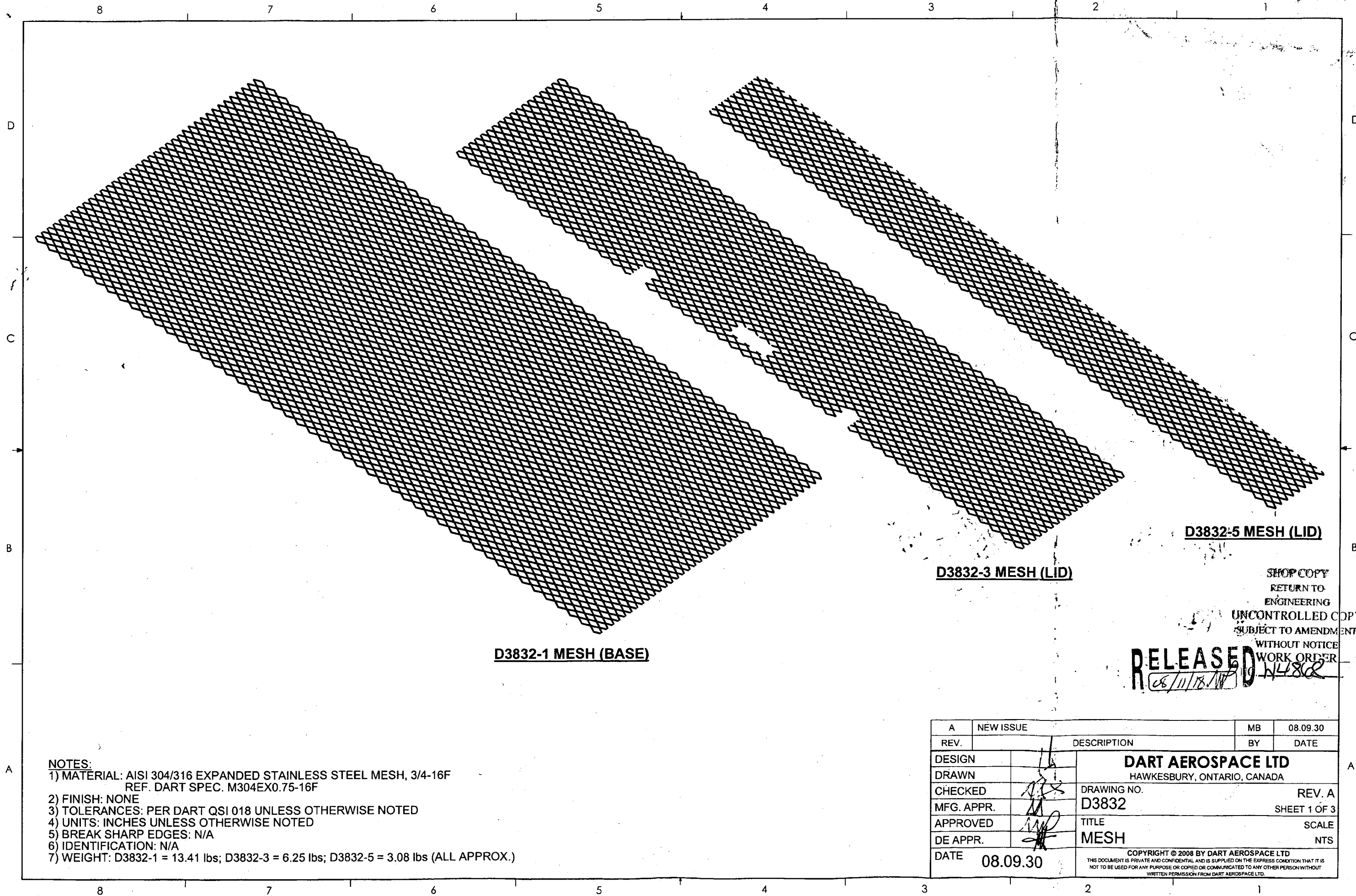
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



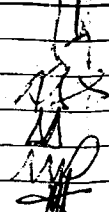
D3832-1 MESH (BASE)

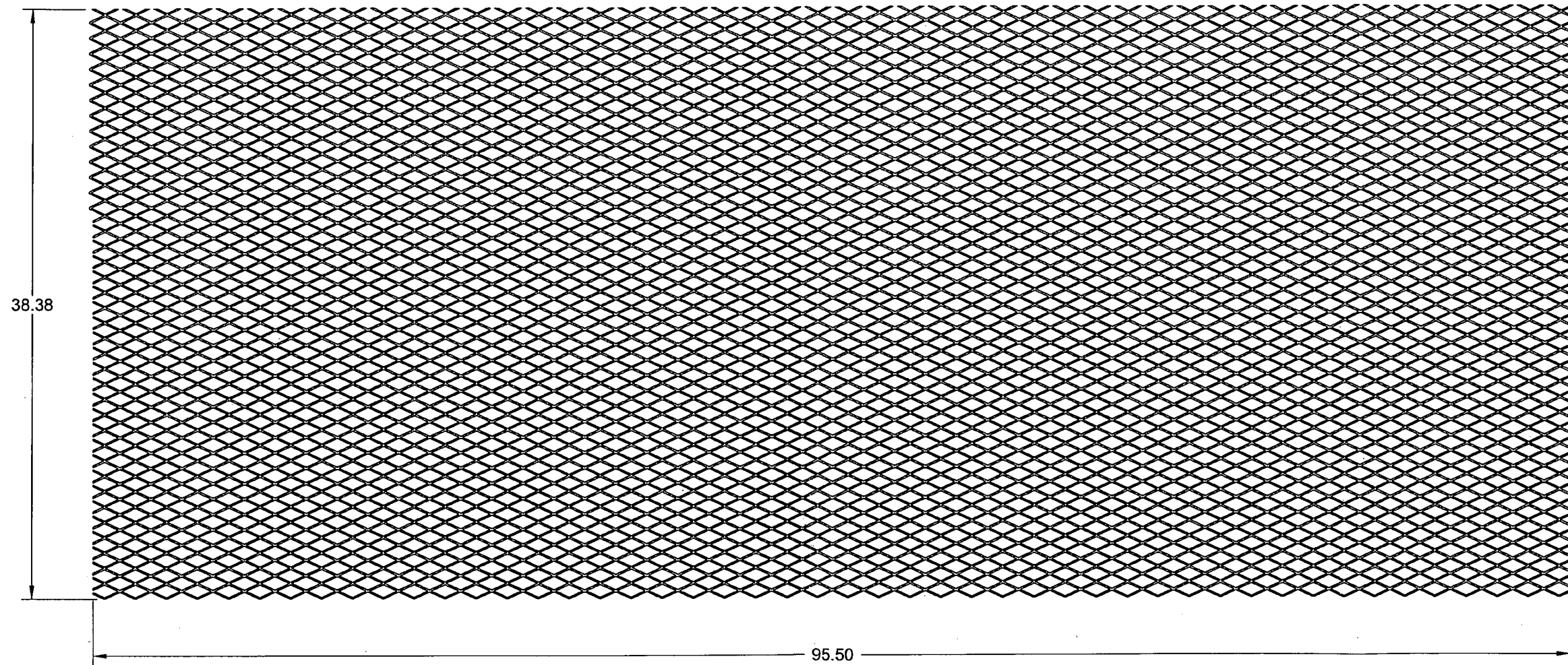
D3832-3 MESH (LID)

D3832-5 MESH (LID)

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

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APPROVED				
DE APPR.		DRAWING NO. D3832	REV. A SHEET 1 OF 3	
DATE	08.09.30	TITLE MESH	SCALE NTS	
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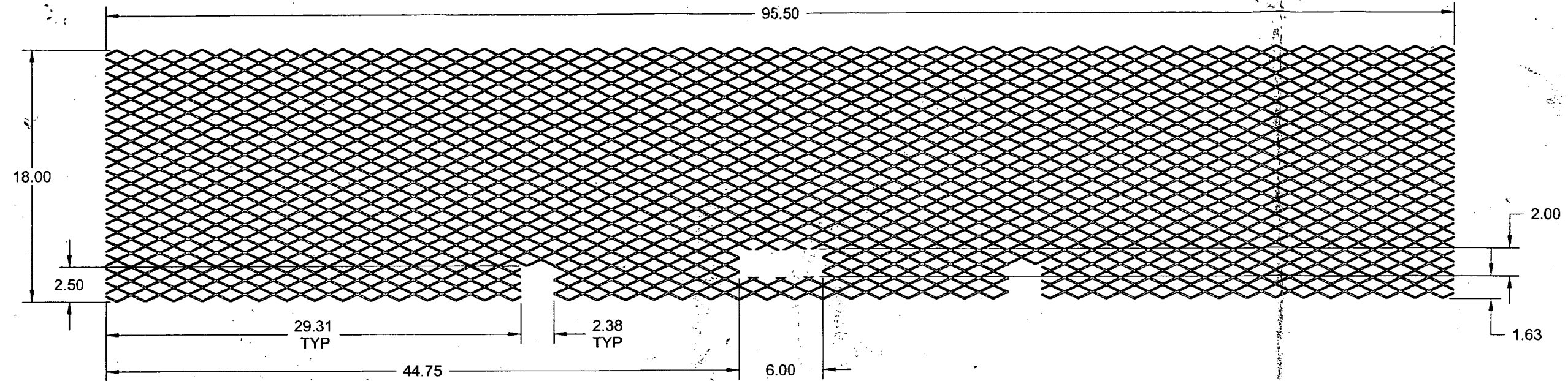


D3832-1 MESH (BASE)

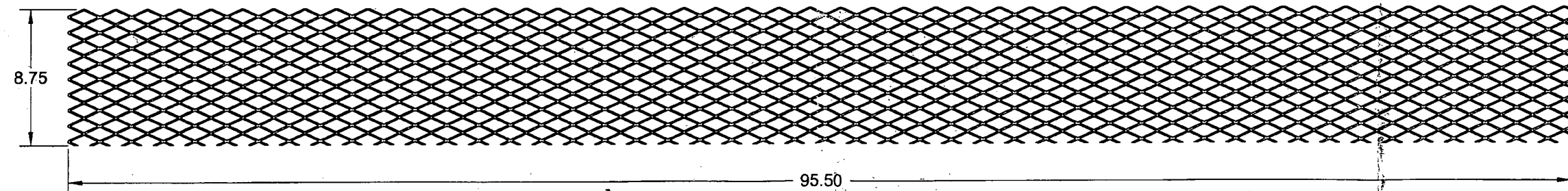
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D3832-3 MESH (LID)



D3832-5 MESH (LID)

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